Work Orde July-06-12 3:13.	er ID 86854 :28 PM			*868 	354*					Page 1
Revision ID:	D2121 Clamp			Accept	*N900	<b>04010</b> 0	<b>)*</b> s	etup Start Stop	*NS	S1* S2*
		Qty: 4.00 Qty: 4.00	*4* *4*		Cust Item I Customer:	<b>D</b> :		Stant		
Approvals:	Process Plan:QC:	V	Date/2-07-/	Tooling: SPC (Y/N):		ate:	K	Stop	*NF	₹1* ₹2*
Sequence ID/ Nork Center II	Operat D Descrip			Set Up/ Run Hours	Tool ID	Tool # Plan Code	Accept Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nb	r							•	
D2121	Rev D		· ·							
00 *1\\ Large Fab Large Fab	Large Fal	Memo	er & wing nut as per Dw	0.00 0.00 g D2121 & QSI 004			<u> </u>		<u> </u>	2-8-29
3Bc . u.o		-Identify as	Wing Nut assembly							
*110 *11 <b>0</b> *	QC9- Ins		QSI004- Fusion Welds	0.00		(DA) (09)	· · c/	13-08-	29	24 24
QC Quality Control		Memo		,0.00		Ų-			•	
				0.00						F
120 <b>*120*</b> Small Fab	Small Fa	b <b>Memo</b>		0.00			-4	_ <b></b>		13-09-1
Small Fab		Assemble p Drill and de (Note: Insta	parts from steps 5-14 and eburr hole in coupling mall MS21042L4 Nut loos -BCFC-025-150 at 1.50	I Wing Nut Assembly as per ut as per Dwg D2121. ely)	Dwg D2121.					

Dart	<b>Aeros</b>	pace	Ltd
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Part No: PAR #: Fault Category: NCR: Yes No DQA: Date:  Resolution: Disposition: QA: N/C Closed: Date:  NCR: WORK ORDER NON-CONFORMANCE (NCR)  DATE STEP Description of NC Corrective Action Section B		•							-
Part No:PAR #:Fault Category:NCR: Yes No DQA:Date:	W/O:			WO	RK ORDER CHANG	GES		· · · · · · · · · · · · · · · · · · ·	
Part No:	DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty   Chief Eng /	Approval QC Inspector
Part No:									
Part No:									
Part No:	•								
NCR:   WORK ORDER NON-CONFORMANCE (NCR)	Part No	<u> </u>				_ NCR: Yes	No DQA:	Date: _	
DATE STEP Description of NC Section A Description A Section B Sign & Date Provided Eng Chief Eng			•						
DATE STEP Description of NC Section A Initial Chief Eng	NCR:		\	WORK ORDE	R NON-CONFORM	ANCE (NCF	R)		
Section A Initial Chief Eng Chief Eng Chief Eng Section C Chief Eng QC Inspection	DATE	CTED	Description of NC				Verificat	tion Approval	Approval
	DATE	SIEP			Action Description Chief Eng		Section		QC Inspector
	2A.		,				-		
			<u>ev</u>	·					
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<b>Work Ord</b> <i>July-06-12 3:1.</i>		6854		*868	54*					Page 2
Item ID: Revision ID: Item Name:	D2121 Clamp			Accept	*N90004	<b>010</b> 0	<b>)*</b> s	Setup Start Stop	14.	, . 
Start Date: Required Date	7/06/12 : 8/10/12	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item ID: Customer:					
Reference: Approvals:	Process I	Plan:	Date:	Tooling: SPC (Y/N):	Date:		F	Run Start Stop	INF	?1* ?2*
Sequence ID/ Work Center I 130 *1 3 \(\text{A}\) \(\text{C}\) QC Quality Control		Operation Description QC5- Inspect part comple		Set Up/ Run Hours 0.00 SM	Tool ID Tool	# Plan Code	Accept Qty	Reject Qty	Reject	Insp. Stamp
*140 *140 Packaging Packaging		Identify as per dwg & Sto	ock Location: STOOS	0.00			_4 <sub>X</sub>	28 28	13-0	9-17
150 <b>*150*</b> QC Quality Control		QC21- Final Inspection -	Work Order Release	0.00			<u></u>	1 CJ )[	6 <del>09-1</del> 9	9 -09-17

## Dan Aerospace Ltd

W/O:			V	VORK ORDER CHANG	ES				<u></u>
DATE	STEP	EP PROCEDURE CHANGE By Date Qty Chief Eng		Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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4	e a								
Part No		PAR #:	_ Fault Ca	tegory:	_ NCR: Yes	No <b>DQ</b>	A:	Date:	
	R	esolution:	_ Disposit	ion:	_ QA: N/C (	Closed:		Date: _	
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
DAIL	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
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## **Picklist Print**

July-06-12 3:13:27 PM

Work Order ID:

86854

Parent Item:

D2121

Parent Item Name:

Clamp

**Start Date:** 7/06/12

Required Date: 8/10/12

Start Qty: 4.00

Required Qty: 4.00

No	Qty Date Status Issued Issued
GA 30.37	FF 13-09-
121239   22.37   4   4   5/16-18 SS WING NUT   Purchased   No   100   Each   113.0000   1   4   4   4   4   4   4   4   4   4	
121486   2	
122069   6	
Solid-18 SS WING NUT	
Mezz 113  110084 100  16016 13  5/16-18SS1COUPLING Purchased No 120 Each 10.0000 1 4  Coupling Nut  Location Loc Oty Loc Code  Mezz 10	-8-29
110084   100   13   15/16-18SS1COUPLING   Purchased   No   120   Each   10.0000   1   4	
10084   100   13   15016   13   15016   13   15016	•
Coupling Nut  Location  Mezz  Loc Oty  Loc Code  ———————————————————————————————————	*
Location Loc Oty Loc Code  Mezz 10	FF 13-09-1
	E. Carlotte
16016 10	•
10010	
5/16WC Purchased No 100 Each 1,694.0000 1 4	•
SS Flat Washer 5/16 FW516S1	
<u>Location</u> <u>Loc Oty</u> <u>Loc Code</u>	

120262

120208

ST522

1674

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20

Dart Aerospace L	∟td
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W/O:			WORK ORDER CHANGES									
DATE STE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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					***************************************							

Part No:		PAR #:	Fault Cate	gory: r	NCR: Yes N	o <b>DQA</b> :	_ Date: _	
٠	Res	solution:	Disposition	n: <u>'</u>	A: N/C Clos	sed:	Date: _	
NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section E	3 .	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
•	4							

July-06-12 3:13:28 PM

Work Order ID: Parent Item: Parent Item Name:	86854 D2121 Clamp						Start Dat Start Qt	e: 7/06/12 y: 4.00	Required Date: 8/10/12 Required Qty: 4.00
5/16WC SS Flat Washer 5/16. FW		Purchased	No		120	Each	1,694.0000	1 4 	12-8-29
				<u>Location</u>	Loc Oty		Loc Code		
	or the way	•		ST377	1674		•		
•				120262	1674				
				ST522	. 20				
				120208	20				
AN4-4A Bolt		Purchased	No	·	120	Each	50.0000	1 4	FF 13-09-16
Don				<u>Location</u>	Loc Oty		Loc Code		
		•		FP001 125709	6		<del></del>	4	
				. 114615	6				
				ST355	44				
				120187	31				
				121285	13				
AN960JD416	NAS1149D0463J	Purchased	No		120	Each	29.0000	1 4	FF 13-09-10
Washer									
•				Location	Loc Qty		Loc Code	ሃ	
	·			ST351 126221	29				
				116289	8 21				
Dania 407			No	119097	120	Each	26.0000	1 4	
D2012-107		Manufactured	No		120	Lacii	20.0000	- 4	F 13-09-16
Clevis				T	Loc Qty		Loc Code		
				<u>Location</u> ST 16/24/6			Lot Cout	ч	
				82039	6				
				WA005	20				
				85862	20				

## **Dart Aerospace Ltd**

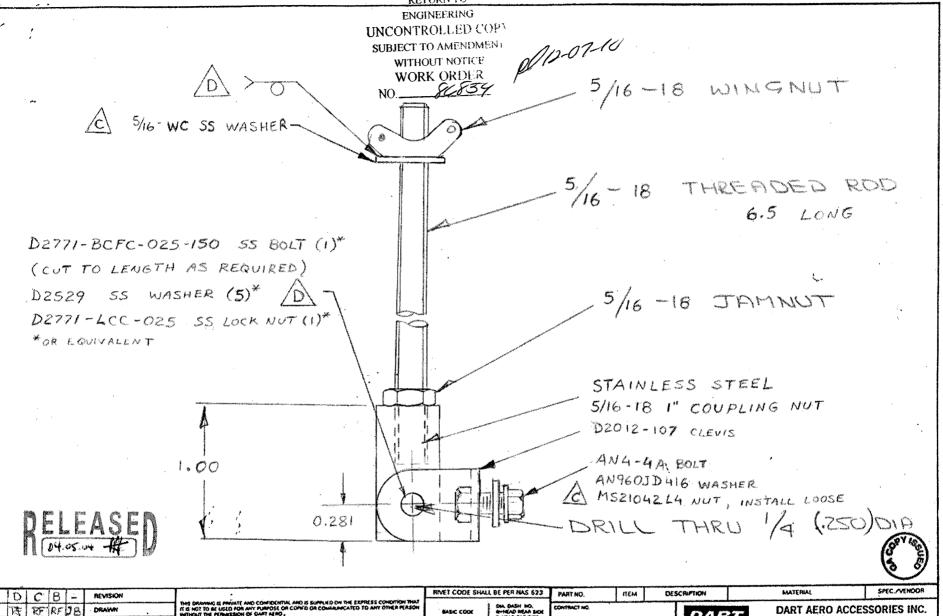
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W/O:			WORK ORDER CHANGES													
DATE	STEP	· PR(	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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Part No:		PAR #:	Fault Cate	gory:	NCI	R: Yes 1	lo DQA	۱:	Date:							
	Re	esolution:	Disposition	ı: <u>`</u>	QA:	N/C Clo	sed:		Date: _	<del></del> .						
NCR:			WORK ORDE	R NON-CONFORM	IANCE	(NCR)	)			:						
DATE	STEP	Description of NC Section A	Initial	Action Description	ction B	Sign &	Verific Section		Approval Chief Eng	Approval QC Inspector						
	1		Chief Eng	Chief Eng		Date										
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July-06-12 3:13:28 PM

Work Order ID: Parent Item:	86854 D2121							eate: 7/06/12  Qty: 4.00	=	nired Date: 8/10/12 uired Qty: 4.00
Parent Item Name: D2529 Washer	Clamp	Manufactured	No	• .	120	Each	539.0000	5 1	40	FF 13-09-16
				Location ST010 99918 79485	<u>Loc Otv</u> 539 18		Loc Code	<u> </u>	12+8	
				81873 84435	21 500			<u> </u>		
D2771-BCFC-025-150 Bolt		Manufactured	No		120	Each	712.0000	1	4	FF 13-09-16
	a.			<u>Location</u> Mezz	Loc Oty 712 712		Loc Code			
<b>D2771-LCC-025</b> Lock Nut		Manufactured	No	8754	120	Each	697.0000	1	4	FF 13-09-11
		,		Location Mezz 4554 8493	Loc Oty 697 6 691		Loc Code	4		
MS21042L4 Nut		Purchased	No	0173	120	Each	1,401.0000	1	4	FF 13-09-1
				Electrical Nation   ST300	Loc Oty 1401 116 193		Loc Code		<u> </u>	
5/16 - 18 Jo	L			121444 121652 M110084	792 300				<u>-</u>	FF 13-09-10

## **Dart Aerospace Ltd**

W/O.	· ·		1410	DE ODDED OUAN	<u> </u>				
W/O:			wc	ORK ORDER CHAN	GES				
DATE	STEP	PR	OCEDURE CHA	CEDURE CHANGE By				Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	gory:	NCF	R: Yes N	lo DQA:	Date: _	
	, Re	esolution:	Disposition:				sed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORM	MANCE	(NCR)			
7	STEP	Description of NC	Corrective Action Section B				Verificatio	n Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	) 	Sign & Date	Section C	Chief Eng	QC Inspector
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	74	स	R	F)	8	- DRAWN .					CONTRACT NO.			DAF	<b>77</b>	DART AERO ACCESSORIES INC.						
	4	1	-14	eT.	Т	APPROVED					DROWN	T	DATE A	غلفيتنا		VANCOUVER	CANADA					
			70	oli	51	**************************************	REQUIREMENTS UNCE	SS OTHERWISE SPECIFIED	O-DMPLE ENDIT-NO OF SHEETS	LENGTH DASH NO.	1 A	a	MAN	Ÿ			1					
-	ŝ	*	J .	7 B	7	DESCRIPTION	- GENERAL	(AATS	C-COUNTERSHIK	I W-SPOTWELD	OKSIGH/ 3000	- 1	11/1/11/7	1								
1	* 10		<b>*</b>	315	۱ (	DESCRIPTION.	1. DIMENSIONS ARE IN INCHES	1 TOLERANCES JUX 2 JUD 300K 2 JUD 2: ANGLES 2 W 3 PARALLEUSM 8 JOSES	BASIC COD€S		/ -	(3.40			***************************************							
	200	3.0	8		2	OF .	2. SURFCE ROUGHNESS 1994 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL 8 - 7747		EMMERONIONO BENESOCIANO		STRESS .			TITLE	(C)  -	1P. BOTT	モミイ					
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Dart Aerospa	ace Ltd
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W/O:			W	ORK ORDER CH	ANGES					5		
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No:		PAR #:	_ Fault Cat	tegory:	NCI	R: Yes	No DQA	\:	Date:			
	R	esolution:	ion: Disposition:				QA: N/C Closed: Date:					
NCR:		W	WORK ORDER NON-CONFORMANCE (NCR)									
DATE	STEP	Description of NC Section A	Initial Action Description			on B Sign &		ation	Approval Chief Eng	Approval QC Inspector		
	•		Chief Eng	Chief Eng		Date						
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